High Speed Vertical Packaging Machine



包装机械
Packaging machinery

计量设备
Measuring equipment

输送系统
Conveying system

检测设备
Checking equipment

Taizhou Hulk Food Machinery Co.,ltd.









企业简介

台州市浩克食品机械有限公司是一家立足于国内的中高端市场和海外市场的自动化包装机械制造服务商，公司汇集了-批从事自动包装系统行业近20年的专业人员，全线产品的研发，制造，生产均由台湾的高科技人才全程跟踪，凭着对自动化包装事业的执着追求，设计、制造出具有优越性能的包装系统供给市场。

Taizhou Hulk Food Machinery Co.,ltd.is an automatic packaging machinery manufacturing serviceprovider based on the domestic high-end market and overseas market. The company hasgathered a group of professionals engaged in the automatic packaging system industry fornearly 20 years, the development of the whole line of products.，manufacturing and productionare all tracked by Taiwan's high-tech talents. With the pursuit of automation packaging, wedesign and manufacture packaging systems with superior performance to the market.

公司位于嘉兴市秀洲区，地处交通便利，经济发达的杭嘉湖平原，环抱上海，杭州，宁波，苏州等城市，充分利用长三角人才、资讯、加工等优势，专注于立式自动计量包装机及相关输送系统的研发和制造。

Our company is located in the economically developed Hangjiahu Plain - - Xiuzhou District ofJiaxing City, surrounded by Shanghai, Hangzhou, Ningbo, Suzhou and other cities. It utilizes theadvantages of talents, information and processing in the Yangtze River Delta to focus onautomatic vertical packaging machines. And related conveyor systems development andmanufacturing.

公司有着广泛的营销网络和与之配套的完善的售后服务机构。

Our company has an extensive marketing network and a comprehensive after-sales serviceorganization.

公司目前主要产品包括:立式自动包装机、给袋机、输送机械、相关功能性非标机械、国内外品牌的计量设备、后段装箱整理设备、各类在线检测设备等，具有整厂包装系统的设计施工能力，广泛适用于糖果类。膨化类。饼干类。粉剂类。坚果类以及速冻产品，农副产品，化工产品，五金制品等。

At present, our company's main products include: vertical automatic packaging machine, pre -made bag feeding packing machine, conveying machinery, related functional non- standardmachinery, domestic and foreign brand measuring equipment, rear-end packing and finishingequipment, various online testing equipment, etc. The design and construction capabilities ofthe packaging system are widely applicable to confectionery. Puffing products. biscuits. powderproducts. Nuts and frozen products， agricultural and sideline products， chemical products ,hardware products, etc.

我们的宗旨:世界的品质，台湾的技术，大陆的价格，实现与员工，供应商，合作伙伴共赢。

Our aim: using the quality of the world, the technology of Taiwan, the price of the mainland toachieve a win-win situation with employees, suppliers and partners.




Taizhou Hulk Food Machinery Co.,ltd.













生产包装线方案
Multi-lines project

计量设备
Measuring equipment P15


电脑组合秤
Multi-heads weigher


螺杆机头
Auger filler


量杯
Volumetric cup



提升设备
Lifting equipment P16


Z字型斗式提升机
Z bucket elevator


裙边皮带输送机
Inclined belt conveyor


螺旋输送机
Screw conveyor

给料输送机
Feeding conveyor P17、18


水平移动式输送机
Horizontal fast-back conveyor


电磁振动式输送机
Electromagnetic vibration feeder

P5

KL-100双列背封/三边封
Dual pillow / 3 sides sealing machine

P6

KL-150一体机/双胞胎
All-in-one packing machine / Twin packing machine

P7

KL-180立式包装机
Automatic vertical packing machine

P8

KL-230立式包装机
Automatic vertical \ packing machine

P9

KL-270立式包装机
Automatic vertical packing machine

检测设备
Inspection equipment P19



金属检测机
Metal detector



重量选别秤
Checking weigher



出料输送机
Output conveyor P17





输送机
Conveyor



转盘
Rotary table P17

P10



KL-300立式包装机
Automatic vertical packing machine

P11



KL-350立式包装机
Automatic vertical packing machine

P12



KL-80给袋机
Pre-made bag feeding packing machine

DL-200 Stick Packing Machine







Auger Filler



Volumetric Cup



Liquid Fiiling



Finish Package

Features:

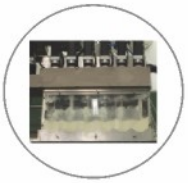
1. widely applied to the various powder, grain, and mixed ingredients package.
2. The complete machine uses the servo drive, module design, easy product change, convenient operation.
3. suitable for different kind cutting design, round angle easy tearing, teeth cutting side, flat side and also special customized package.

Technical parameter

Bag Size	Bag Width: 10-85mm Bag Length: 50-185mm
Packing Speed	15-60bags/min
Air Consumption	6kg/cm² 200L/min
Power	single phase 220V Power:3.5kw
Machine Dimension	1550*835*1635mm
Machine Weight	450kg

DL-Series Multi-Lane Stick Packing Machine





Auger Filler



Volumetric Cup



Liquid Fiiling



Finish Package

Features:

1. widely applied to the various powder, grain, and mixed ingredients package.
2. The complete machine uses the servo drive, module design, easy product change, convenient operation.
3. suitable for different kind cutting design, round angle easy tearing, teeth cutting side, flat side and also special customized package.

Technical parameter

Model	DL400	DL500	DL600	DL700	DL800
Max Film Width	420mm	520mm	620mm	720mm	820mm
Machine width	1320mm	1430mm	1530mm	1640mm	1760mm
Packing speed	25-60bag/min(single lane)				
Finish bag size	10-60mm				
power	3 phase 380V 50HZ				

KL-150一体机/双胞胎
All-in-one packing machine / Twin packing machine





适用行业 Usage	广泛适用于糖果类、膨化类、饼干类、粉剂类、坚果类以及速冻产品，农副产品，化工产品，五金制品等 Suitable for candies, puffed products, biscuit, powder product, dry nuts and fast frozen food, agricultural and sideline products, chemical products, hardware products, etc.
功能特点 Functions	>整机采用伺服控制系统 >包装形式：枕形袋、异形易撕口，打孔袋 >可与电脑多头组合秤、螺杆秤、电子秤、量杯系统等计量设备配合，实现精确计量 >Machine adopts servo control system. >Packing type: pillow bag, different type easy tearing, hole-punching. >Can be equipped with multi-heads weigher, auger filler, electronic scale, cup volumetric dosing system to make accurate weighing.

技术参数 Parameters

型号 Model	KL-150
成袋尺寸 Bag size	长 80-170毫米 宽 50-115毫米 L 80-170mm, W 50-115mm
包装速度 Packing speed	15-100包/分钟 15-100bag/min
电源类型 Power supply	1Phase 220V 50Hz
压缩空气用量 Compressed air consumption	6公斤/平方厘米 150升/分钟 6kg/cm² 150L/min
机器噪音 Machine noise	≤75 db
总功率 Total power	3.8KW
整机重量 Machine weight	380KG
外形尺寸 Machine size	1050×780×1140(mm)

KL-180立式包装机
Automatic vertical packing machine





适用行业 Usage	广泛适用于糖果类、膨化类、饼干类、粉剂类、坚果类以及速冻产品，农副产品，化工产品，五金制品等 Suitable for candies, puffed products, biscuit, powder product, dry nuts and fast frozen food, agricultural and sideline products, chemical products, hardware products, etc.	
功能特点 Functions	>整机采用伺服控制系统 >包装形式：枕形袋、异形易撕口，打孔袋 >可与电脑多头组合秤、螺杆秤、电子秤、量杯系统等计量设备配合，实现精确计量 >Machine adopts servo control system. >Packing type: pillow bag, different type easy tearing, hole-punching. >Can be equipped with multi-heads weigher, auger filler, electronic scale, cup volumetric dosing system to make accurate weighing.	
技术参数 Parameters	型号 Model	KL-180
	成袋尺寸 Bag size	长 80-170毫米 宽 50-150毫米 L 80-170mm, W 50-150mm
	包装速度 Packing speed	15-90包/分钟 15-90bag/min
	电源类型 Power supply	1Phase 220V 50Hz
	压缩空气用量 Compressed air consumption	6公斤/平方厘米 150升/分钟 6kg/cm² 150L/min
	机器噪音 Machine noise	≤75 db
	总功率 Total power	4.1KW
	整机重量 Machine weight	380KG
	外形尺寸 Machine size	1250×1125×1140(mm)

KL180S立式包装机
Automatic vertical packing machine





适用行业 Usage	广泛适用于糖果类、膨化类、饼干类、粉剂类、坚果类以及速冻产品，农副产品，化工产品，五金制品等 Suitable for candies, puffed products, biscuit, powder product, dry nuts and fast frozen food, agricultural and sideline products, chemical products, hardware products, etc.
功能特点 Functions	>整机采用三伺服控制系统 >包装形式：枕形袋、异形易撕口，打孔袋 >可与电脑多头组合秤、螺杆秤、电子秤、量杯系统等计量设备配合，实现精确计量 >Machine adopts 3 servo control system. >Packing type: pillow bag, different type easy tearing, hole-punching. >Can be equipped with multi-heads weigher, auger filler, electronic scale, cup volumetric dosing system to make accurate weighing.

技术参数 Parameters		
	型号 Model	KL-180S
	成袋尺寸 Bag size	长 50-200毫米 宽 35-150毫米 L 50-200mm, W 35-150mm
	包装速度 Packing speed	15-110包/分钟 15-110bag/min
	电源类型 Power supply	1Phase 220V 50Hz
	压缩空气用量 Compressed air consumption	6公斤/平方厘米 50升/分钟 6kg/cm² 50L/min
	机器噪音 Machine noise	≤75 db
	总功率 Total power	4.1KW
	整机重量 Machine weight	380KG

KL180H立式包装机
Automatic vertical packing machine





适用行业 Usage	广泛适用于糖果类、膨化类、饼干类、粉剂类、坚果类以及速冻产品，农副产品，化工产品，五金制品等 Suitable for candies, puffed products, biscuit, powder product, dry nuts and fast frozen food, agricultural and sideline products, chemical products, hardware products, etc.	
功能特点 Functions	>整机采用四伺服控制系统 >包装形式：枕形袋、异形易撕口，打孔袋 >可与电脑多头组合秤、螺杆秤、电子秤、量杯系统等计量设备配合，实现精确计量 >Machine adopts 4 servo control system. >Packing type: pillow bag, different type easy tearing, hole-punching. >Can be equipped with multi-heads weigher, auger filler, electronic scale, cup volumetric dosing system to make accurate weighing.	
技术参数 Parameters	型号 Model	KL-180H
	成袋尺寸 Bag size	长 50-200毫米 宽 35-180毫米 L 50-200mm, W 35-180mm
	包装速度 Packing speed	15-150包/分钟 15-150bag/min
	电源类型 Power supply	1Phase 220V 50Hz
	压缩空气用量 Compressed air consumption	6公斤/平方厘米 50升/分钟 6kg/cm² 50L/min
	机器噪音 Machine noise	≤75 db
	总功率 Total power	5.5KW
	整机重量 Machine weight	580KG

KL-230立式包装机
Automatic vertical packing machine





适用行业 Usage	广泛适用于糖果类、膨化类、饼干类、粉剂类、坚果类以及速冻产品，农副产品，化工产品，五金制品等 Suitable for candies, puffed products, biscuit, powder product, dry nuts and fast frozen food, agricultural and sideline products, chemical products, hardware products, etc.
功能特点 Functions	>整机采用伺服控制系统 >包装形式：枕形袋、异形易撕口，打孔袋 >可与电脑多头组合秤、螺杆秤、电子秤、量杯系统等计量设备配合，实现精确计量 >Machine adopts servo control system. >Packing type: pillow bag, different type easy tearing, hole-punching. >Can be equipped with multi-heads weigher, auger filler, electronic scale, cup volumetric dosing system to make accurate weighing.

技术参数 Parameters

型号 Model	KL-230
成袋尺寸 Bag size	长 80-300毫米 宽 80-200毫米 L 80-300mm, W 80-200mm
包装速度 Packing speed	15-70包/分钟 15-70bag/min
电源类型 Power supply	1Phase 220V 50Hz
压缩空气用量 Compressed air consumption	6公斤/平方厘米 250升/分钟 6kg/cm² 250L/min
机器噪音 Machine noise	≤75 db
总功率 Total power	3.0KW
整机重量 Machine weight	580KG
外形尺寸 Machine size	1770×1105×1500(mm)

KL230H立式包装机
Automatic vertical packing machine





适用行业 Usage	广泛适用于糖果类、膨化类、饼干类、粉剂类、坚果类以及速冻产品，农副产品，化工产品，五金制品等 Suitable for candies, puffed products, biscuit, powder product, dry nuts and fast frozen food, agricultural and sideline products, chemical products, hardware products, etc.
功能特点 Functions	>整机采用四伺服控制系统 >包装形式：枕形袋、异形易撕口，打孔袋 >可与电脑多头组合秤、螺杆秤、电子秤、量杯系统等计量设备配合，实现精确计量 >Machine adopts 4 servo control system. >Packing type: pillow bag, different type easy tearing, hole-punching. >Can be equipped with multi-heads weigher, auger filler, electronic scale, cup volumetric dosing system to make accurate weighing.

技术参数 Parameters

型号 Model	KL-230H
成袋尺寸 Bag size	长 80-300毫米 宽 80-230毫米 L 80-300mm, W 80-230mm
包装速度 Packing speed	15-110包/分钟 15-110bag/min
电源类型 Power supply	1Phase 220V 50Hz
压缩空气用量 Compressed air consumption	6公斤/平方厘米 50升/分钟 6kg/cm² 50L/min
机器噪音 Machine noise	≤75 db
总功率 Total power	5.5KW
整机重量 Machine weight	680KG

KL-270立式包装机
Automatic vertical packing machine





适用行业 Usage	广泛适用于糖果类、膨化类、饼干类、粉剂类、坚果类以及速冻产品，农副产品，化工产品，五金制品等 Suitable for candies, puffed products, biscuit, powder product, dry nuts and fast frozen food, agricultural and sideline products, chemical products, hardware products, etc.	
功能特点 Functions	>配备安全防护，符合企业安全管理要求 >采用智能温控器，温度控制准确；保证封口美观、平整 >双伺服系统，PLC控制，触摸屏控制，整机的自动控制能力，可靠性及智能化程度高，速度高，效率高 >双皮带送膜、拉纸系统及色标控制系统，可通过触摸屏自动调整，对封口纠偏、切口纠偏操作简单 >触摸屏能储存多种不同产品的包装工艺参数，当更换产品时可随时使用无需调整 >设有故障显示系统，可帮助及时排除故障 >可与多种计量方式配套使用达到计量、输送、制袋、充填、打印、切断、成品输送的整个包装工艺 >Equipped with security protection and meets enterprise security management requirements. >Adopt intelligent temperature controller, accurate temperature control; ensure beautiful and smooth sealing. >Dual servo system, PLC control, touch screen control, automatic control of the whole machine, high reliability and intelligence, high speed and efficiency. >Double belt feeding film, paper pulling system and sensor mark control system can be automatically adjusted by touch screen, which is easy to correct the sealing and the cutting. >The touch screen can store the packaging process parameters of many different products, and can be used at any time when the product is replaced. >A fault display system is available to help troubleshoot problems in time. >It can be used with a variety of metering methods to achieve the entire packaging process of metering, conveying, bag making, filling, printing, cutting, and finished product conveying	
技术参数 Parameters	型号 Model	KL-270
	成袋尺寸 Bag size	长 80-400毫米 宽 80-250毫米 L 80-400mm, W 80-250mm
	包装速度 Packing speed	15-70包/分钟 15-70bag/min
	电源类型 Power supply	1Phase 220V 50Hz
	压缩空气用量 Compressed air consumption	6公斤/平方厘米 250升/分钟 6kg/cm² 250L/min
	机器噪音 Machine noise	≤75 db
	总功率 Total power	4.5KW
	整机重量 Machine weight	640KG
	外形尺寸 Machine size	1870 × 1305 × 1600 (mm)

KL-300立式包装机
Automatic vertical packing machine





适用行业 Usage	广泛适用于糖果类、膨化类、饼干类、粉剂类、坚果类以及速冻产品，农副产品，化工产品，五金制品等 Suitable for candies, puffed products, biscuit, powder product, dry nuts and fast frozen food, agricultural and sideline products, chemical products, hardware products, etc.
功能特点 Functions	>配备安全防护，符合企业安全管理要求 >采用智能温控器，温度控制准确；保证封口美观、平整 >双伺服系统，PLC控制，触摸屏控制，整机的自动控制能力，可靠性及智能化程度高，速度高，效率高 >双皮带送膜、拉纸系统及色标控制系统，可通过触摸屏自动调整，对封口纠偏、切口纠偏操作简单 >触摸屏能储存多种不同产品的包装工艺参数，当更换产品时可随时使用无需调整 >设有故障显示系统，可帮助及时排除故障 >可与多种计量方式配套使用达到计量、输送、制袋、充填、打印、切断、成品输送的整个包装工艺 >Equipped with security protection and meets enterprise security management requirements. >Adopt intelligent temperature controller, accurate temperature control; ensure beautiful and smooth sealing. >Dual servo system, PLC control, touch screen control, automatic control of the whole machine, high reliability and intelligence, high speed and efficiency. >Double belt feeding film, paper pulling system and sensor mark control system can be automatically adjusted by touch screen, which is easy to correct the sealing and the cutting. >The touch screen can store the packaging process parameters of many different products, and can be used at any time when the product is replaced. >A fault display system is available to help troubleshoot problems in time. >It can be used with a variety of metering methods to achieve the entire packaging process of metering, conveying, bag making, filling, printing, cutting, and finished product conveying

技术参数 Parameters		
	型号 Model	KL-300
	成袋尺寸 Bag size	长 80-400毫米 宽 80-280毫米 L 80-400mm, W 80-280mm
	包装速度 Packing speed	15-70包/分钟 15-70bag/min
	电源类型 Power supply	1Phase 220V 50Hz
	压缩空气用量 Compressed air consumption	6公斤/平方厘米 250升/分钟 6kg/cm² 250L/min
	机器噪音 Machine noise	≤75 db
	总功率 Total power	4.2KW
	整机重量 Machine weight	900KG
	外形尺寸 Machine size	2125×1395×1690(mm)

KL-350立式包装机
Automatic vertical packing machine





适用行业 Usage	广泛适用于糖果类、膨化类、饼干类、粉剂类、坚果类以及速冻产品，农副产品，化工产品，五金制品等 Suitable for candies, puffed products, biscuit, powder product, dry nuts and fast frozen food, agricultural and sideline products, chemical products, hardware products, etc.
功能特点 Functions	>配备安全防护，符合企业安全管理要求 >采用智能温控器，温度控制准确；保证封口美观、平整 >双伺服系统，PLC控制，触摸屏控制，整机的自动控制能力，可靠性及智能化程度高，速度高，效率高 >双皮带送膜、拉纸系统及色标控制系统，可通过触摸屏自动调整，对封口纠偏、切口纠偏操作简单 >触摸屏能储存多种不同产品的包装工艺参数，当更换产品时可随时使用无需调整 >设有故障显示系统，可帮助及时排除故障 >可与多种计量方式配套使用达到计量、输送、制袋、充填、打印、切断、成品输送的整个包装工艺 >Equipped with security protection and meets enterprise security management requirements. >Adopt intelligent temperature controller, accurate temperature control; ensure beautiful and smooth sealing. >Dual servo system, PLC control, touch screen control, automatic control of the whole machine, high reliability and intelligence, high speed and efficiency. >Double belt feeding film, paper pulling system and sensor mark control system can be automatically adjusted by touch screen, which is easy to correct the sealing and the cutting. >The touch screen can store the packaging process parameters of many different products, and can be used at any time when the product is replaced. >A fault display system is available to help troubleshoot problems in time. >It can be used with a variety of metering methods to achieve the entire packaging process of metering, conveying, bag making, filling, printing, cutting, and finished product conveying

技术参数 Parameters		
	型号 Model	KL-350
	成袋尺寸 Bag size	长 80-430毫米 宽 90-350毫米 L 80-430mm, W 90-350mm
	包装速度 Packing speed	15-70包/分钟 15-70bag/min
	电源类型 Power supply	1Phase 220V 50Hz
	气源压力 Air source pressure	≥6公斤/平方厘米 ≥6kg/cm²
	机器噪音 Machine noise	≤75 db
	总功率 Total power	4.91KW
	整机重量 Machine weight	980KG
	外形尺寸 Machine size	2050×1550×1800(mm)

KL-80给袋机
Pre-made bag feeding packing machine





适用行业 Usage	双给袋、多工位高速旋转给袋包装机、自动包装四边封袋、自立袋、拉链袋、托盘袋等包装袋型 Double bag feeding, multi-station high-speed rotary bag packaging machine, automatic packaging four-side sealing bag, stand-up bag, zipper bag, tray bag, etc.
功能特点 Functions	>整机为十工位结构，运行由PLC、大屏幕触摸屏集中控制，操作简单、方便。 >配套故障自动跟踪报警系统，运行状况实时显示。 >机械式空袋跟踪检测装置，实现不开袋不落料不封口。 >主传动系统采用变频无级调速控制、全凸轮传动，运行平稳，故障率低。 >The whole machine is a ten-station structure, and the operation is controlled centrally by PLC and large-screen touch screen. The operation is simple and convenient. >Supporting fault automatic tracking alarm system, real-time display of operating status. >The mechanical empty bag tracking and detecting device realizes that the bag is not opened and the material is filled and bag is not sealed. >The main drive system adopts variable frequency stepless speed control and full cam drive, which runs smoothly and has low failure rate

技术参数 Parameters		
	型号 Model	KL-80
	包装速度 Packing speed	0-65包/分钟0-65bags/min
	包装规格 Packing specification	长≤360毫米，宽90-210毫米 L≤360mm，W90-210mm
	包装形式 Bag type	预制袋（平面袋、自立袋、拉链袋、手提袋、M袋等） Premade-bag(flat bag, stand-up bag, zip bag, tote bag, M fold bag)
	气源 Air source	6公斤/平方厘米,500 升/分钟 6Kg/cm²,500 L/min
	包装材料 Packing film	单层PE、PE复合膜、纸膜及其他各种复合膜 Single layer PE, PE composite film, paper film and various other composite films
	整机重量 Machine weight	About 780Kg
	电源类型 Power supply	380V,3.5Kw
	外形尺寸 Machine size	2100×1280×1500(mm)



DF-50GD
Automatic pneumatic strip jellypackaging machine





PURPOSE

The packaging machine is suitable for packing various kinds of liquid materials including food, chemical, medicine, seasoning,such as jlly,drink,oil yoghurt and so on.

CHARACTERISTICS

Whole machine adopt the pneumatic structure, easy, conven-ience to maintain;
The horizontal healing can heal twice, first tabby cutting is to make sure that there is no residuum, twice is to cut again;The distance of twice horizontal healing can be adjust based on the length of the bag;
Can cut the easy tearing in the vertical healing;The packing productions cutting can choose the tooth-like cutting or the scissors cutting:The packer's sealing is close, leaking of materials can be avo-ided;
By using inserted film-sending structure, the packer can keep working if there is a lttle static electricity in film;Can adjust the speed in the microcomputer.

Technical parameter

Model	Pouch size	Pouch type	Gas consumption	Packaging range	Speed (bags/min)	Machine size	Total power	Weight
DF-50GD	L:30-220mm W:20-60mm	Back seal	0.1m³/min	10-100ml	35-70bags/min	1000*700*2000mm	2.2kw	280kg





DF-50ALG
Automatic auger packaging machine (Three Or Four side sealing Customized)

DF-50BLG
Automatic oblique augerpackaging machine (Back sealing)

PURPOSE

This packaging machine is suitable for packing various kinds of powder,such as food,chemical,medicine,Especially for packing milk pow der,bean powder,sesame powder,coffee powder,spice powder and other any powdery materials.

CHARACTERISTICS

Use the screw to feed the material, keep the weight deviati on as small as possible; Screw reach into pouch mouth witch can reduce appearan-ce of powder in the sealing;Screw outer box use opening way, which clean can be easy,convenient, fast;Screw use the servo m otor;Use touch screen control speed; The sealing can choose cormer cutting.plain profile and tooth profile; Whole machine is stainless steel,can be equip with elevator and finished conveyor.

Technical parameter

Model	Pouch size	Pouch type	Packaging range	Speed (bags/min)	Machine size	Total power	Weight
DF-50ALG	L:50-135mm W:40-140mm	Three sides/four sides seal	10-180g	40-70bags/min	1000*1000*1700mm	3.5kw	320kg
DF-50BLG	L:50-170mm W:40-120mm	Back seal	10-100g	40-70bags/min	1000*800*1700mm	3.5kw	320kg

组合秤
Multi-heads weigher



用途 Usage	主要针对米果、燕麦巧克力、蛋卷、饼干、膨化、牛轧糖、酥糖、松塔、棉花糖、果仁酥等圆形，圆柱形，扁圆形，半圆形等外形规则的产品包装。Mainly for rice、oatmeal、egg rolls、biscuits、puffed、 nougat、crispy sugar、pine cone、marshmallow、nut crisp, etc. Round, cylindrical, oblate, semi-circular and other regular products package.			
型号 Model	10头组合秤 10 Heads weigher	10头组合秤 10 Heads weigher	14头组合秤 14 Heads weigher	14头组合秤 14 Heads weigher
料斗容积 Hopper volume	0.8L	1.3L	0.5L	1.3L
称重范围 Weighing range	15-300g	15-3000g	15-300g	15-3000g
速度 Speed	Max 70WPM	Max 70WPM	Max 120WPM	Max 120WPM
电源 Power supply	1P 220V 50/60Hz 1KW	1P 220V 50/60Hz 1.5KW	1P 220V 50/60Hz 1.2KW	1P 220V 50/60Hz 2KW
尺寸 Sizes	1336*930*1146mm	1436*1086*1258mm	1236*936*1113mm	1600*1136*1374mm

量杯
Volumetric cup



用途 Usage	适用于计量颗粒物料以及流动性好的粉状物，如砂糖、调味品、瓜子等 Suitable for granule material and easy-flow ability powder material measuring, such as granulated sugar, condiment, seeds,etc.
速度 Speed	20-60次/分钟 20-60times/minute
称重范围 Weighing range	10-3000g
材质 Material	食品级尼龙（可特殊定做为304不锈钢材质） Food grade nylon(can be customized to be SUS304 material)

螺杆秤
Auger filler



用途 Usage	适用于粉状物料的计量，如奶粉，化工粉等。 Suitable for measuring the powder materials, such as milk powder and chemical powder,etc.			
型号 Model	25L组合式 25L combined model	25L分列式 25L split model	50L组合式 50L combined model	50L分列式 50L split model
料斗容积 Hopper volume	25L		50L	
称重范围 Weighing range	1-500g		10-5000g	
精度 Accurate	≤ 100g, ≤±2%; 100 - 500g, ≤±1%		≤ 100g,≤±2%; 100 - 500g, ≤±1%;≥500g,≤±0.5%	
速度 Speed	40 - 120次/分钟40-120times/minute		40 - 120次/分钟40-120times/minute	
电源 Power supply	3P AC208-415V 50/60Hz 0.93KW		3P AC208-415V 50/60Hz 1.4KW	
尺寸 Sizes	800×790×1900mm		1140×970×2030mm	

Z字型斗式提升机
Z type bucket elevator



用途 Usage	采用料斗承载物料，无散落，与包装机，多头秤配套可实现料为跟踪自动供料。适合垂直提升，90度输送节省占地面积，降低动力损耗。 Using bucket to carry material, no leakage, can achieve automatic feeding material combining with packing machine and multi-heads.Suitable for vertical lifting, 90 degree conveying which saves landing area and reduce the energy costs.	
型号 Model	1.8L	4L
料斗材质 Bucket material	食品级PP Food grade PP	食品级PP Food grade PP
料斗容积 Bucket volume	1.8L	4L
下料高度 Discharge height	3m(可定制Can be customized)	3m(可定制Can be customized)
输送产 Conveying capacity	4-6.5立方米/小时 4-6.5m³/hour	6-12立方米/小时 6-12m³/hour
功率 Power	0.75KW	1.5KW

螺旋输送机
Screw conveyor



用途 Usage	采用螺旋承载物料，无散落，与包装机，多头秤配套可实现料为跟踪自动供料。适合垂直提升，90度输送节省占地面积，降低动力损耗。 Using screw to carry material, no leakage, can achieve automatic feeding material combining with packing machine and multi-heads.Suitable for vertical lifting, 90 degree conveying which saves landing area and reduce the energy costs				
型号 Model	102	114	141	159	168
螺旋直径 Auger diameter	102mm	114mm	141mm	159mm	168mm
下料高度 Discharge height	2m(可定做can be customized)				
输送产能 Capacity	2m³/hour	3m³/hour	5m³/hour	7m³/hour	8m³/hour
料斗容积 Hopper volume	100l	200l	200l	200l	200l
功率Power	0.58KW	0.78KW	1.53KW	2.23KW	2.23KW

斜坡网带输送机
Inclined belt conveyor



用途 Usage	网带式提升机，输送量大，流动性好 Net type belt conveyor with large capacity and well flow ability 采用开放式框架结构，清洁，不易结尘 Using open frame structure, easy for clean and no dust 采用变频器控制驱动，根据现场物料可调节传送速度。 Adopts frequency speed variable control, can adjust the conveying speed according to the material character
输送量 Capacity	1-3吨/小时 1-3tons/hour
提升高度 Lifting hight	0.8-3m

出料输送机
Outputconveyor



用途 Usage

>采用皮带式输送，可单独使用，也可与包装机配套完成产品输送
Use belt transport, can be used along or combined with packing machine to finish product conveying.

>可根据客户要求进行设计，提供合理方案
Can be designed according to customer’s request and provide suitable solution.

>可选用材型，不锈钢，碳钢喷塑结构，PVC皮带，不锈钢链板， PVC链板等。
Can use stainless steel, carbon steel with powder coating, PVC belt, stainless steel chain, PVC chain for transportation.

转桌
Rotarytable



用途 Usage

>用来周转包装后的产品，便于人工装箱；
Used for store the finished product, convenient for operator to pack them into the carton box

>不锈钢圆盘，底座可按要求制作成不锈钢或碳钢；
Stainless steel round pan, the basement can be customized to be stainless steel or carbon steel with powder coating

>标准圆盘直径为1000mm；
Standard round pan diameter: 1000mm

>转速及圆盘大小可按实际要求定制。
Speed and round pan can be customized as customer’s request

水平移动式输送机
Horizontalfast-back conveyor



用途 Usage

>自主设计的驱动结构，可在线进行实时启、停、更换输送方向及输送量控制。
Self-designed driving structure, can achieve online start, stop and change the conveying direction as well as the conveying capacity.

>单机输送破碎率接近零，调味料的丢失率降低近70%
Single machine use can reach almost no destroy and the losing rate can reduce up to 70%

>可动态分配各输送的物料需求
Distribute different material dynamically

>可根据客户的需求设计不同的送料量：15-20立方米每小时
Customized according to customer’s request with different conveying capacity: 15-20m³/hour.

电磁振动式输送机
Electromagnetic vibrating conveyor



用途 Usage

>可调电磁震动原理，实现物料振动向前间隙输送，可在线控制启停。
Using electromagnetic vibrating theory to make material move forward intermittently and online start/stop

>用于颗粒物料在线缓冲压仓进给
Suitable for granule products online feeding

>振动频率：3000次每分钟 200V 50Hz
Vibrating frequency: 3000times/min 200V 50Hz

>输送量：10-15立方米每小时
Conveying capacity: 10-15m³/hour.

自动投包机
Automatic parcel-sending device



用途 Usage

>可自动将脱氧剂、干燥剂等产品投入到包装袋或容器中；
Automatic throw deoxidant, drying agent into the bag or container
>不锈钢支架，外观简洁美观；
Stainless steel frame, simple and beautiful appearance
>采用伺服驱动，PLC控制，触摸屏操作；
Using servo driving, PLC control, touch screen
>可与其它包装设备联机使用；
Can be combined with other packing machine
>投包速度：20-100次/分钟
Speed: 20-100times/min
>投包范围：长30-100mm 宽20-80mm
Parcel size: L30-100mm, W20-80mm
最大包卷≤200mm 包卷内径≥75mm
>电源功率：AC22050HZ 0.6KW Power supply: AC22050HZ 0.6KW

自动投标机
Automatic card-sending device



用途 Usage

>可自动将合格证、卷标等产品投入到包装袋或容器中；
Automatic send the qualified card, label or tag into the bags or container
>不锈钢支架，专利产品；Stainless steel frame, patent product
>采用伺服驱动，PLC控制，触摸屏操作；Using servo driving, PLC control, Touch screen
>可配色带打码机，完成批号、日期打印；
Can be equipped with date printer to finish batch number and date printing
>可与其他包装设备联机使用；Can be equipped with other packing machines.
>投标速度：20-70次/分钟Speed: 20-70times/min
>投标范围：长60-80mm 宽40-60mmTag size: L60-80mm, W40-60mm
最大纸卷≤250mm 最大纸卷内径≥75mm
Max film reel≤250mm, Max film reel inner diameter≥75mm

重量选别秤
Check weigher



用途 Usage

>在线高速、高灵敏度、高稳定性的动态重量检测机 适用于包装产品重量检测，确保质量达标，广泛应用于食品、药品、消耗品等行业的在线重量检测
Online high-speed, high-sensitivity, high-stability dynamic weight detector, suitable for weight inspection of packaged products, ensuring quality standards, widely used in online weight detection in food, pharmaceutical, consumables and other industries.

>检测重量Checking weight： 5-3000g

>选别速度Speed： 20-80次/分钟 20-80 times/min

>分辨率Distinguish rate：±0.2-1.5g

金检重检一体机
Metal detector & check weigher combination



用途 Usage

在线高速、高灵敏度、高稳定性的动态重量、金属检测机 适用于包装产品重量、金属检测，确保质量达标,广泛应用于食品、药品、消耗品等行业的在线检测
Online high-speed, high-sensitivity, high-stability dynamic weight, metal detector, suitable for weight, metal inspection of packaged products, ensuring quality standards, widely used in online detection in food, pharmaceutical, consumables and other industries.

重量范围 Weight range	30-1200g	5-1200g	10-6000g
最高检测精度 Max accurate	0.1g	0.3g	0.5g
金属检测精度 Metal sensitivity	FE≥0.6, NFE≥0.8,SUS≥1.0		
最大通过量 Max speed	250包/分钟250pcs/min	200包/分钟 200pcs/min	120包/分钟 120pcs/min

金属检测机
Metaldetector



用途 Usage

>适用于水产品、肉禽、腌制品、面点、干果、蔬菜、化工原料、药品、化妆品、玩具等行业的金属异物检测。
Suitable for aquatic products, meat, pickled products, pastry, dried fruit, vegetables, chemical product, medicine, comestic, toys industry product metal detecting.
>通过宽度 passing width: 400/500mm
>通过高度 Passing hight: 80-180mm/ 200-250mm
>检测精度 Accurate: 铁(Fe)ϕ0.5-0.8/1.0-1.2mm,不锈钢(SUS)ϕ1.0-2.0/2.0-2.5mm
>传送带宽度 Belt width: 360/460mm
>最大承载 Max bearing: 10KG/100KG
>显示方式 HMI: LED
>传送速度 Conveyor speed: 25m/min (can add frequency to control speed)
>电源要求 Power supply: 220V 50HZ 200W

案例 Cases >>>>

致力于成为优秀的自动化包装系统专家

Achieve to be an excellent automatic packing system expert





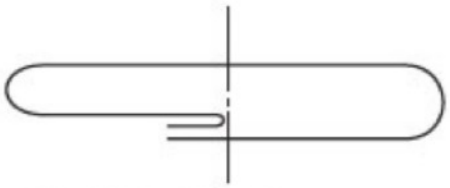




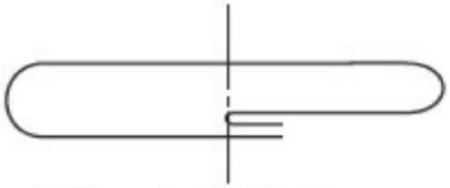




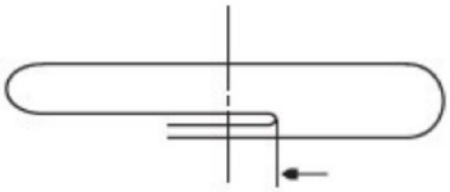
立式包装机可供选择的中封模式
TYPE OF BACK SEALS



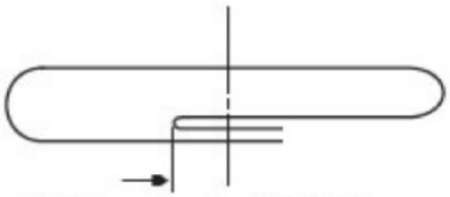
I right over left (A+A)



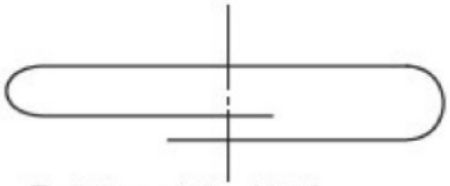
II left over right (A+A)



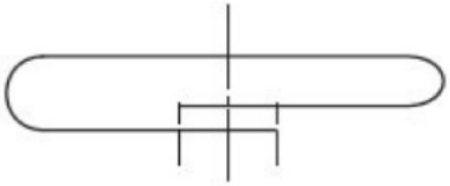
III right over left (偏心A+A)



IV left over right (偏心A+A)



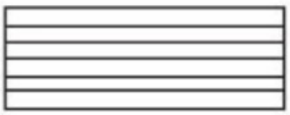
V right over left (A+B)



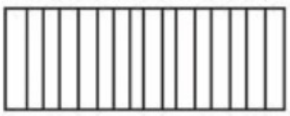
VI left over right (A+B)

立式包装机横封封口可选择的中封模式
End Seal 2 P in all cases

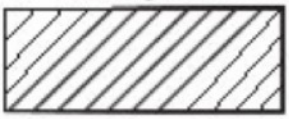
I KIS Horizontal 横线



II Vertical 竖线



III 45°Diagonal 45度斜线



I 打码机
Printer

II 插角装置
Gusseting device

III 充气装置
Inflator equipment

IV 打各种挂钩孔装置
Pothook / holes-punching functions(round or Euro slot/hole and others)

V 横封预夹装置
Pre-clamping device of horizontal sealing

VI 横封防切料装置
Product-clip device of horizontal sealing

VII 自动投卡片装置 Automatic sales promotion card-sending device

VIII 促销条卷膜装置 Automatic sales promotion film strip device outside of the bag

我对以下产品感兴趣：

适用物料：☐ 颗粒 ☐ 粉体 ☐ 液体 ☐ 酱体
包装袋大小：☐ 小袋 ☐ 中袋 ☐ 大袋
包装速度要求：　　包/分钟
包装精度要求：± 克/包
指定计量方式：☐ 量杯 ☐ 螺杆 ☐ 组合秤 ☐ 活塞泵
推荐机型：_____
封包形式：



I’m interested in:

Material: ☐ Granule ☐ Powder ☐ Liquid ☐ Paste
Bag size: ☐ Small bag ☐ Middle-size bag ☐ Big bag
Speed request: bags / minute
Accurate request: ± g / bag
Specified measurement method:
☐Volumetric cups ☐ Auger dosing ☐ Multi-weigher ☐ Piston pump
Recommend packing machine model: _____
Bag sealing type:



手机(Tel)/Whatsapp/Wechat:+86-18806768606
skype:worldfine@outlook.com
邮箱(E-mail): info@hulkpackaging.com
网站（Web）: www.hulkpackaging.com

科技智造美好明天!

Wisdom technology create wonderful tomorrow



Taizhou Hulk Food Machinery Co.,ltd.

手机(Tel)/Whatsapp/Wechat:+86-18806768606
skype:worldfine@outlook.com
邮箱(E-mail): info@hulkpackaging.com

地址(ADD):嘉兴市秀洲区新塍镇兴镇路588号(工厂)
ADD:No. 588, Xingzhen Road, Xincheng Town, Xiuzhou District, Jiaxing City (F actory)
电话(O):+86-576-88222380
传真(Fax):+86-576-88222380
网站 (Web) : www.hulkpackaging.com